

## PRODUCTION OF XYLANASE BY SOLID STATE FERMENTATION BY *ASPERGILLUS NIGER*

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### Abstract

The present work describes the optimization of cultural conditions for the production of xylanase by *Aspergillus niger*. Fifty different strains of *Aspergillus niger* were isolated from different soil samples. Of all the strains tested, *Aspergillus niger* GCB-15 gave maximum production of xylanase, when wheat bran was used as substrate, urea as nitrogen source, incubation period of 72 hours and distilled water as an extractant was used.

### Introduction

Xylanase have been extensively studied and could potentially be employed for the production of hydrolysate from agro-industrial wastes, nutritional improvements of lignocelluloses feeds (Destroy 1981), processing of food and increasing animal feed digestibility (Haltrich and Steiner 1994), Agro-fibre and bio bleaching of Kraft paper pulp (Kulkarni *et al.*, 1999). Xylanase have been isolated from diversified range of micro-organism including fungi and bacteria (Monti *et al.*, 1991) but *Aspergillus niger* remains the organism of choice for the production of xylanase (Haq *et al.*, 1993). Solid-state fermentation involves growth of microorganisms on moist substrate in the absence of free water and economic recovery of required product in concentrated form (Medeiros *et al.*, 2000). Wheat bran is the best substrate among a few easily available lignocelluloses wastes. In addition to wheat straw, rice straw and bagasse etc. also produced agricultural lignocelluloses wastes estimated to be about 40 million tons per year (Archana *et al.*, 1997). The present study is concerned to develop a fermentation process by culturing the *Aspergillus niger* on various agricultural by products and wastes as substrate.

### Materials and methods

**Isolation of organism:** Different cultures of *Aspergillus niger* were isolated from soil by serial dilution method (Clark *et al.*, 1958). The cultures were maintained on Potato dextrose agar slants.

**Fermentation technique:** Ten gm wheat bran was transferred to 250ml. Conical flask and moistened by adding 10ml. of distilled water. The flasks were plugged with cotton

and were sterilized in an autoclave at 121° C for fifteen minutes. The flask were then cooled at room temperature and were inoculated with 1ml. Conidial suspension prepared in 0.005% Monoxal O.T. The flasks were then incubated at 30+1° C for 72 hours. The flasks were shaken twice daily. After 72 hours, 100 ml of the distilled water was transferred to each flask. The flasks were then rotated at the rotary shaker (200 rpm) at 30° C for one hour. After one hour the fermented broth was filtered and filtrate was used for the estimation of xylanase. All the experiments were run in duplicates.

**Enzyme assay:** The estimation of xylanase was carried out according to the method of Miller (1959). One unit liberate one mole of reducing sugar measured as xylose equivalents from xylan per minute at pH 7.0 at 30° C.

### Results and discussion

**Screening of mould culture:** The data of Table 1 shows the screening of *Aspergillus niger* strains for the production of xylanase by solid state fermentation. Of all the strains tested for xylanase production the strain GCB 15 gave maximum production of xylanase (1625 U/g). In the subsequent experiment therefore *Aspergillus niger* GCB-15 was used.

**Selection of the substrate:** The effect of different substrates for the production of xylanase by *Aspergillus niger* GCB-15 was carried out (Table 2). Maximum production of xylanase (1675 u/g) was obtained in wheat bran medium other substrate such as sunflower meal and rich husk produced the enzyme at low rate. This difference might be due to adequate amount of nutrients and porosity for oxygen supply using wheat bran as the basal substrate. Polygilenia *et al.* (1989) found that wheat bran contain 8.04% cellulose and the rest is lignin and xylan. Large quantity of xylan and increased surface area of wheat bran provided optimum support for the production of xylanase.

**Rate of xylanase synthesis:** The data of table 3 shows the effect of incubation time on the production of xylanase by *Aspergillus niger* GCB-15. The flasks were incubated at 30 °C for 24 –120 hours. The maximum production of the enzyme was obtained (1680u/g) after 72 hours of incubation. Further increase of the incubation period resulted in the decrease in the production of xylanase. The decrease in enzyme production may be lapse of time, the susceptible portion of xylan molecules rapidly digested and only crystalline portion was left behind which can be used by the organism for the conversion of the enzyme. This finding is an agreement with the work reported by Reese *et al.* (1969). This work, however, is not in good agreement with the work of Roose (1963) who reported higher values of xylanase production 96 hours, after incubation.

**Extractants of enzyme:** The data of table 4 shows the extraction of enzymes from fermented wheat bran by different extractants. The maximum extraction was obtained when distilled water was used as an extractants (1750 U/g). The extraction of microbial enzyme was greatly influenced by the pH. The extraction of enzyme with distilled water was maximum. This finding is in agreement with the work reported earlier Dubeau *et al.* (1987). In a similar study, Subramaniyan *et al.* (1997)

reported maximum xylanase activity (100.72 U/g) at pH 7.0 of the extractant used. Hence, our finding (1750 U/g) is more encouraging as compared to the work of Subramanian *et al.* (1997).

**Effect of different nitrogen sources:** The production of xylanase is greatly influenced by both the sources and concentration of nitrogen. In the present work the different nitrogen sources such as urea, ammonium sulphate and sodium nitrate were evaluated (Table 5). The maximum production of enzyme (1790 u/g) was obtained when urea was used as nitrogen source. It may be due to increase in the fungal growth. Montenecourt and Eveleigh (1979) also selected urea as a sole nitrogen source for the maximum production of xylanase. The workers (Kulkarni *et al.*, 1999; Polygilenia *et al.*, 1989) found better yield with sodium nitrate for optimal growth of *Aspergillus niger* maximal xylanase production.

Table 1. Screening of *Aspergillus niger* for the production of xylanase by solid state fermentation.

No.	Strains	Xylanase activity U/g	No	Strains	Xylanase activity(U/g)
1.	GCB-1	988	26.	GCB-26	1400
2.	GCB-2	875	27.	GCB-27	1376
3.	GCB-3	75	28.	GCB-28	1265
4.	GCB-4	1518	29.	GCB-29	1476
5.	GCB-5	1150	30.	GCB-30	1515
6.	GCB-6	1576	31.	GCB-31	1365
7.	GCB-7	1596	32.	GCB-32	1456
8.	GCB-8	137	33.	GCB-33	1543
9.	GCB-9	462	34.	GCB-34	1234
10.	GCB-10	1443	35.	GCB-35	1445
11.	GCB-11	1450	36.	GCB-36	1600
12.	GCB-12	1584	37.	GCB-37	1575
13.	GCB-13	1612	38.	GCB-38	1543
14.	GCB-14	1468	39.	GCB-39	1234
15.	GCB-15	1625	40.	GCB-40	1345
16.	GCB-16	1443	41.	GCB-41	1245
17.	GCB-17	1445	42.	GCB-42	1345
18.	GCB-18	1342	43.	GCB-43	1435
19.	GCB-19	1543	44.	GCB-44	1535
20.	GCB-20	1515	45.	GCB-45	1234
21.	GCB-21	1090	46.	GCB-46	1235
22.	GCB-22	1276	47.	GCB-47	1543
23.	GCB-23	1345	48.	GCB-48	1235
24.	GCB-24	1265	49.	GCB-49	1455
25.	GCB-25	1150	50.	GCB-50	1535

**Table 2. Selection of substrate for the production of xylanase by *Aspergillus niger* GCB-15.**

No.	Substrates	Xylanase activity units/g
1.	Wheat bran	1675
2.	Rice husk	875
3.	Sunflower meal	1225

**Table 3. Effect of incubation time on xylanase production of xylanase by *Aspergillus niger* GCB-15.**

No.	Incubation time (hours)	Xylanase activity (Units/g)
1.	24	750
2.	48	875
3.	72	1680
4.	96	1150
5.	120	1050

**Table 4. Extractants of xylanase by *aspergillus niger* GCB-15**

No.	EXTRACTANTS	pH	Xylanase activity (Units/g)
1.	Tap water	7.60	725
2.	Distilled water	7.0	1750
3.	Acetate buffer	4.5	650
4.	Citrate buffer	4.8	750
5.	Phosphate buffer	7.5	625

**Table 5. Effect of different nitrogen sources on the biosynthesis of Xylanase by *Aspergillus niger* GCB-15.**

No.	Nitrogen sources	Xylanase activity units/g
1.	Urea	1790
2.	Ammonium sulphate	700
3.	Sodium nitrate	1025

Substrate=Wheat bran, pH=7.0

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